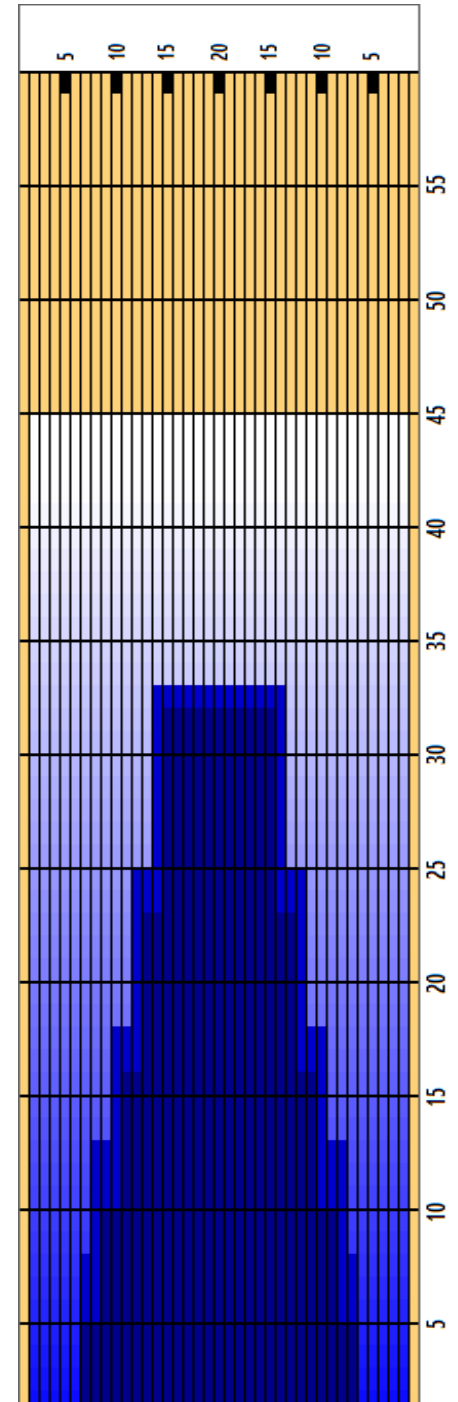


Oil Pattern Distance	45	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	14.5 mL	Reverse Oil Total	11.8 mL	Volume Oil Total	26.3 mL
Tank Configuration	Only A	Tank A Conditioner	infinity	Tank B Conditioner	infinity

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	14	3	74	0.0	1.9	1.9	3700
2	7L	7R	2	50	14	3	54	1.9	5.8	3.9	2700
3	9L	9R	2	50	18	3	46	5.8	10.9	5.1	2300
4	11L	11R	2	50	18	3	38	10.9	16.0	5.1	1900
5	13L	13R	3	50	18	3	45	16.0	23.6	7.6	2250
6	15L	15R	3	50	22	3	33	23.6	32.9	9.3	1650
7	2L	2R	0	50	26	3	0	32.9	38.0	5.1	0
8	2L	2R	0	50	30	3	0	38.0	45.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	10	3	0	45.0	33.0	-12.0	0
2	14L	14R	3	50	18	3	39	33.0	25.4	-7.6	1950
3	12L	12R	3	50	18	3	51	25.4	17.8	-7.6	2550
4	10L	10R	2	50	18	3	42	17.8	12.7	-5.1	2100
5	8L	8R	2	50	18	3	50	12.7	7.6	-5.1	2500
6	7L	7R	2	50	14	3	54	7.6	3.7	-3.9	2700
7	2L	2R	0	50	10	3	0	3.7	0.0	-3.7	0



Cleaner Ratio Main Mix: 5:1 Forward
 Cleaner Ratio Back End Mix: 5:1 Reverse
 Cleaner Ratio Back End Distance: 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	9.29	2.13	1.07	1.07	2.13	9.29

